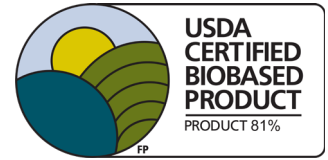


POWERply® Endure® BIO Adhesive TF



Low Odor, Two-Part, Biobased Polyurethane Adhesive for Roofing

FEATURES

- Biobased
- Catalyzed Cure
- High Solids
- Low VOC

BENEFITS

- Contains high percentage of rapidly renewable resource
- Faster cure times than similar one-component products
- 100% Solids
- Low odor, meets California VOC limits



DESCRIPTION

POWERply® Endure® BIO Adhesive TF is a two part urethane, 100% solids, biobased, asbestos free, virtually odor free, cold applied roof membrane adhesive and is a USDA Certified Biobased product. This product is packaged as a set containing both the Part A (base) and Part B (curative) within the same pail.

BASIC USES

POWERply Endure BIO Adhesive TF is a cold process membrane interply and flashing adhesive for use with POWERply MB and BURmastic BUR roof systems. In addition, POWERply Endure BIO Adhesive TF may be used as the adhesive for BURmastic Composite Ply family membranes, and POWERply SBS sanded backed membranes as a vapor retarder adhesive or as part of the AlphaGuard MT Plus or AlphaGuard BIO Plus roof systems. POWERply Endure BIO Adhesive SF can also be used as an adhesive for Tremco's fleece back single ply roofing systems. POWERply Endure BIO Adhesive TF may also be used as a membrane and flashing adhesive for the TremPly KEE FB single ply system.

Refer to the UL Roofing Materials and Systems Directory for applicable roof system configurations for fire resistance and wind uplift resistance.

PACKAGING

Each Part A & Part B set yields 4 gallons (15.1 L).
Part A - 3.5 gal (13.24 L) base.
Part B - 0.5 gal (1.89 L) curative.
The Part B (curative) is in a tray above the Part A (base).

COLOR

Tan

GRADE

3/16" (4.8mm) V-Notched Serrated Squeegee and 1/4" nap roller. Can be spray applied using 7:1 ratio spray equipment.

POT LIFE

30-35 minutes, 77°F (25°C)/50% RH.

**Temperature dependent - Increasing temperature reduces expected pot-life.*

STORAGE LIFE

12 months in unopened containers. Recommended storage conditions are in an area sheltered from harsh weather conditions at temperatures ranging from 60-80°F (15-26°C) and low humidity. However, the unmixed components can withstand exposure to freezing conditions. Storage temperatures must not exceed 110°F (43°C). Do not store in direct sunlight.

APPLICATION

Please refer to Tremco Roofing installation guidelines for general application procedures and follow good roofing practices per NRCA.

Mixing: Use a heavy duty power drill with Jiffy Mixer attachment. Cordless drills are not recommended and may not properly mix the materials.

Mix Part A (Base) for 1 minute before adding Part B (Curative). After adding Part B, mix the combined materials for a minimum of two minutes, moving the mix blade from top to bottom. Make sure to mix areas around side walls and bottom of pail. Improper mixing will result in non-curing material.

APPLICATION CONTINUED

POWERply® Endure® BIO Adhesive TF

Never fully invert empty pails in attempt to drain material. Final traces from sidewall of pail are typically not properly mixed. Using these final traces will result in non-curing material.

Acceptable Insulations:

TYPE*	MINIMUM THICKNESS**
Wood fiber (ASTM C208)	½" (13 mm)
Gypsum (ASTM C1177 or D1278)	¼" (6 mm)
Asphalt board	⅛" (3 mm)
Mineral wool (ASTM C726)	2" (25 mm)

*Insulation Board must be designated by manufacturer as suitable for roofing application.

**Minimum thickness for application within the Tremco roof system. Follow insulation manufacturer's instructions to obtain minimum thickness for spanning metal deck ribs.

Installation Procedures: Ensure substrates are smooth, clean, and dry prior to application. Existing structural concrete deck surfaces do not require priming. For new structural concrete decks, contact Tremco Technical Department for additional recommendations.

Starting at low point of roof, embed approved membranes/ply sheets in a full, uniform, and continuous application of POWERply Endure BIO Adhesive TF. Apply the adhesive by squeegee, spray or roller. If applying adhesive by squeegee, use a roller to backroll and even out the adhesive coverage. Use a weighted roller to press the membrane or ply sheets into place during application, to eliminate air pockets and ensure contact between the adhesive and membrane/ply.

For asphalt based sheets: Lap 4" (100mm) minimum; end laps 6" (150mm) minimum. Offset laps from base sheet laps. Stagger end laps 36" (approx. 1m) minimum. Follow side and end lap requirements for fleece back single ply systems according to the appropriate system installation requirements.

Apply pressure to side and end laps by roller to ensure complete and uniform adhesion. Adhesive will exude slightly past the membrane. Wipe excessive bleed from outside of lap, using a cloth or trowel. For POWERply MB granule surface membranes, apply loose granules into the remaining wet adhesive after wiping to cover remaining adhesive and provide a consistent, finished surface.

For areas where remaining traces of adhesive have been exposed for 72 hours or more, prime with Geogard Primer to assure proper adhesion of the next course of membrane adhesive or fluid applied membrane. Geogard Primer has a relatively short tack time; apply next course before the Geogard Primer film becomes tack free.

Do not allow base membrane(s) adhered in POWERply Endure BIO Adhesive TF to remain exposed to weathering for more than four (4) weeks (28 days). If base membrane must remain exposed for greater than four (4) weeks, laps must be heat welded or adhered with an approved adhesive.

Alternative lap/end lap seaming methods:

- Hot air welding
- Tremco LF Adhesive
- For both methods, keep adhesive off the lap area prior to seaming, and follow Tremco's written instructions as described in POWERply Installation Guide & product data sheets.

POWERply Endure BIO Adhesive TF may be used as a flashing adhesive with POWERply MB or Composite Ply family membranes. Apply adhesive to the back of the flashing membrane and press membrane into place. Mechanically attach flashing membrane along top edge to assure membrane will not slide prior to cure. Flashing height shall not exceed 18" (460mm).

- Interply & over concrete decks: 2 gal/100 sqft (0.8 L/m²)
- Over mechanically attached base sheets/laps: 3 gal/100 sqft (1.2 L/m²)
- Over mechanically attached insulation & mineral wool: 3 gal/100 sqft (1.2 L/m²)

Before product cures, clean surfaces/equipment with Isopropyl Alcohol.

COVERAGE RATE

CLEAN-UP

POWERply® Endure® BIO Adhesive TF

LIMITATIONS

- Product material temperatures must be above 45°F (7°C) when mixing.
- Do not mix at material temperature above 100°F (37.8°C) because pot life will be greatly reduced.
- Do not adhere to expanded polystyrene or extruded polystyrene.
- Not to be used as an insulation adhesive, flood coat adhesive, or smooth roof coating.
- Do not apply to wet surfaces.
- Do not apply over solvent-based materials, such as roof mastic.
- Do not apply roof membranes adhered in solvent based adhesives over base ply(s) adhered in POWERply Endure BIO Adhesive TF.

PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUE	TEST METHOD
Density	11.1 lbs/gal (1.3 kg/L)	ASTM D1475
Biobased Content	71% min***	ASTM D6866
Indentation Hardness	25 Shore A	ASTM D2240
Volume Solids	100%	ASTM D2697
Weight Solids	100%	ASTM D1644
Low Temp Flex (1" mandrel)	Pass at -30°F (-34°C)	ASTM D5147
Elongation @ 77°F (25°C)	150%	ASTM D412
Volatile Organic Content (VOC)	0 g/L	ASTM D3960
Viscosity	1,800 - 4,800 cp (mPas)	ASTM D 2196

*** POWERply Endure BIO Adhesive TF is a USDA Certified Biobased product and is listed in the product catalog at www.biopreferred.gov

MAINTENANCE

Your local Tremco Roofing field representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventative maintenance are all part of a sound roof program.

PRECAUTIONS

Users must read container labels and Safety Data Sheets for health and safety precautions prior to use.

TECHNICAL SUPPORT

Your local Tremco Roofing field representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications.



www.tremcroofing.com
3735 Green Road
Beachwood, Ohio 44122
1.800.852.6013

50 Beth Nealson Drive
Toronto, Ontario M4H 1M6
1.800.668.9879

Tremco Roofing & Building
Maintenance is a part of the Tremco
Construction Products Group

Tremco is a US Registered trademark of Tremco Incorporated.

The information provided on this data page supersedes all previous data concerning this product and its application. The Statements provided concerning the materials shown are intended solely as a general guide for material usage and are believed to be true and accurate. Since the manner of use is beyond our control, Tremco DOES NOT MAKE NOR DOES IT AUTHORIZE ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PURPOSE, OR ANY OTHER WARRANTY, GUARANTEE OR REPRESENTATION, EXPRESSED OR IMPLIED, CONCERNING THIS MATERIAL EXCEPT THAT IT CONFORMS TO TREMCO'S PRODUCT SAMPLE. Buyer and user accept the product under those conditions and assume the risk of any failure, injury to person or property and loss or liability resulting from the handling, storage or use of the product, whether or not it is handled, stored, used in accordance with directions or specifications. UNDER NO CIRCUMSTANCE SHALL TREMCO BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES ARISING FROM ANY BREACH OF WARRANTY. IN ALL CASES, TREMCO'S LIABILITY IS LIMITED, AT TREMCO'S OPTION, TO THE REPLACEMENT OF GOODS, OR THEIR VALUE, PROVEN TO BE DEFECTIVE IN MANUFACTURING.